

### Technical data: ColorStream 6000 Series

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ColorStream 6000 Series	ColorStream 6200	ColorStream 6500	ColorStream 6700	ColorStream 6900	
Technology	Dinibat duan an dans				
Inkjet Ink <sup>1</sup>		DigiDot drop-on-demand, piezoelectric  Dye, standard and premium pigment inks; InkSafe™ Technology²			
Drop sizes	Variable, 5 - 12 picoliter				
Operating	Canon look & feel user interface				
Paper transport	Pinless, tight web, au	tomatic tension control			
				127 m/min: 600 × 480 dpi with multilevel	
Print resolution	1200 dpi perceived image quality with multilevel droplet modulation			100 m/min: 1200 dpi perceived image quality with multilevel	
Print speed A4 papers per minute	324	505	675	857	
Duty cycle million A4 per month	2-10	4-16	5-22	6-28	
Paper					
Print width	165-540mm (6.5-21.25in)				
Page length	76-1520mm (3-60in)				
Paper width	165-560mm (6.5-22in)				
Paper weight and caliper	60-160 gr/m², up to 290 microns				
Substrates	Uncoated and inkjet-treated, pre-printed, perforated or pre-punched 70mm (2.75in), 76.2mm (3in), 127mm (5in) and 152.4mm (6in)				
Reel shafts	/0mm (2./5in), /6.2n	nm (3in), 12/mm (5in) ar	nd 152.4mm (6in)		
Power requirements roll to roll configuration (50Hz)					
Connection (EU)	400 V, 63 A			1	
Consumption printing (EU)	20 kVA	21 kVA	23 kVA	25 kVA	
Consumption idle (EU)	4 kVA	4 kVA	4 kVA	4 kVA	
Physical data					
Length x Width (system only)	3,500 × 1,400 mm				
Length x Width (roll to roll)	8,500 × 1,400 mm				
Height Weight	2,000 mm 2,500 kg				
Environmental	2,000 Ng				
Temperature	Optimal range 20, 26°C limited range 16, 20°C				
Temperature Humidity	Optimal range 20-26°C, limited range 16-29°C Optimal range 40-60%, limited range 40-80%				
Operating noise	Maximum 75 dB				
Workflow					
Controller	SRA MP high-perform	nance blade processors			
Printer data format <sup>3</sup>	AFP/IPDS, PDF, PCL 6, Line Data, LCDS, Metacode, PostScript, PPML, TIFF, VIPP				
Print manager (optional)	PRISMAproduction				
Connectivity	Gigabit Ethernet (copper); 10 Gigabit Ethernet (copper, Optic MMF/SR, Optic SMF/LR)				
Options					
Paper input	Canon tight web unwinder, Canon stack infeed or certified partner pre-processing solutions				
Paper output	Canon tight web rewinder, Canon stacker or certified partner post-processing solutions				
Available color configurations, fully upgradable	1-6				
MICR and special colors	-	•	•	•	
Security inks (UV visible, fugitive)	•	•	•	•	
Web inspection camera			•		
External dust elimination			•		
Uninterrupted Power Supply Chroma package	_	1 .	į .		
S Sind package					



ColorStream 6000 Series



# EFFICIENT. VERSATILE. RELIABLE.

### Excellence is the New Normal. Efficient.

### Best-selling in its class - more than 1 200 installations worldwide

Market leading reliability and a field-tested availability of more than 95%\* are just two of the many great reasons to choose Canon and its ColorStream as your digital production partner. The ColorStream offers fully automated production and outstanding efficiency - thanks to three of its highlights: printing ramps, pause function and inspection mode. The small ecological footprint and less paper waste mean excellent sustainability for the ColorStream.

### Diversity is the New Dedication. Versatile.

### Perfect fit for various applications - guarantees strong market performance

The ColorStream is the undisputed global leader in the transactional market, with ideal design and infrastructure fit. For the direct mail and premium mail market, the ColorStream delivers top-level precision and print quality. In the continuously growing book market, the ColorStream performs brilliantly, with high-end flexibility and a print width up to 540 mm for 3-up book signatures, as well as high-level automated production.

### Convenience is the New Confidence. Reliable.

### Next-level color printing - reliability meets Chromera

For the highest quality in commercial, publishing and premium direct mail applications, the ColorStream 6000 Chroma features the Chromera ink set, which offers outstanding color fidelity, a wider gamut and higher optical densities. Smooth color shadings using advanced image processing with consistent droplet size and positioning, including PreFire Technology, extend the application fit of the press and ensure higher quality over a wider media range.

High-speed monochrome mode

\*depends on configurations

<sup>&</sup>lt;sup>1</sup> ColorStream inks contain materials that may be considered a Volatile Organic Component. Please consult your local regulators for clarification and a possible obligation for permission <sup>2</sup> Please contact your local sales representative for details

<sup>&</sup>lt;sup>3</sup> Partly in combination with PRISMAproduction

# **INKJET PRINTING**

Benefit from the proven feature set which enables a broad range of applications for your business.





Efficient





Versatile

Fast Black (150 m/min)

Fast MICR (127 m/min)

Ohromera ink (100, 127, 150 m/min)



- Printing ramps Pause function
- Inspection mode
- Fully automated production
- - Chromera

    - MICR



- Standard inks
- O UV blue, red, yellow
- Fugitive





Reliable

- I-, L- and H-Twin
- Single, Twin, and Twin flex
- Low energy consumption
- Small footprint

Efficient

Cow paper waste

# (B)

### Efficient

- Bi-directional interface
- O IPDS, PCL, PS, PDF
- O Color Management
- PRISMAproduction
- 95% proven in the field

O Uptime beyond

Market leading reliability

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## **BIP PRINTING SOLUTIONS**

Turns to High-Speed Inkiet to Bring Book Printing In-House

When you are a publisher of educational books and have the opportunity to bring printing inhouse and save tons of money, you do it, right? Then, when you not only save money but begin to generate additional revenue from your investment, you wonder what took you so long. That's the story of how BIP Printing Solutions (BIP) came to be. The in-house printer was formed by the educational publisher Simple Solutions.

### Challenge

Until about five years ago, Simple Solutions had been outsourcing all of its book printing. In 2014, it formed BIP Printing Solutions to bring production in-house. High-speed inkjet was cost prohibitive at the time, so BIP installed a line-up of toner-based machines that allowed it to print 70 % of its books in-house. Books printed in black-and-white or with only a small number of color pages were outsourced.

Over time, however, BIP outgrew its existing equipment. "We were running our toner equipment 18-20 hours per day," notes David Keiger, production manager for BIP. "Yet we were still only producing 70% of the books we needed. There were just not enough hours in the day." The growing need for color presented a problem as well. The educational market was increasing its use of color on interior pages, and the toner-based machines were not economical at higher volumes. As volumes built, BIP knew it had to make a change. It either needed to add a third shift or change its technology.

BIP installed the ColorStream press with PRISMA workflow. The press was up and running, producing live jobs, within four weeks. BIP is now producing 100% of its books in-house. With the ColorStream, BIP is adding more pages in color. "The ColorStream opens new doors in terms of what we can do." While BIP has a strong, loyal client base of educators, the ability to add color has strengthened those relation-ships even further. "With the ColorStream, it's an easy transition to add extra value to books at minimal extra cost," Dambrogio says.

Overall, this has been a huge success story for BIP Printing Solutions and its parent company, Simple Solutions. "We are producing our existing books at a much higher margin, plus, we are able to drive additional revenue," Dambrogio concludes. "We are also showing our clients that we can produce a more dynamic product with more colors that better engages students and creates an even better learning experience."

While high-speed inkjet had been cost-prohibitive in the past, BIP took a second look. The total cost of ownership and running costs were much more favorable, especially at the volumes the company prints. BIP began looking at the available technology and was impressed with the ColorStream series sold by Canon Solutions America. Not only was the technology outstanding, but BIP felt that Canon Solutions America would offer the kind of support it needed.



The ColorStream opens new doors in terms of what we can do.



Joseph Dambrogio, General Manager BIP

